

RAPID HARDWARE GROUP PTY LTD TEST REPORT

SCOPE OF WORK

AS 1530.8.1:2018+A1:2024 TESTING ON RAPID ALUMINUM DOOR 4 GLASS 820×2040×40
MM BLK, MODEL 401136 AND STEEL FRAME

REPORT NUMBER

260507002SHF-001

TEST DATE

2026-04-29

ISSUE DATE

2026-06-10

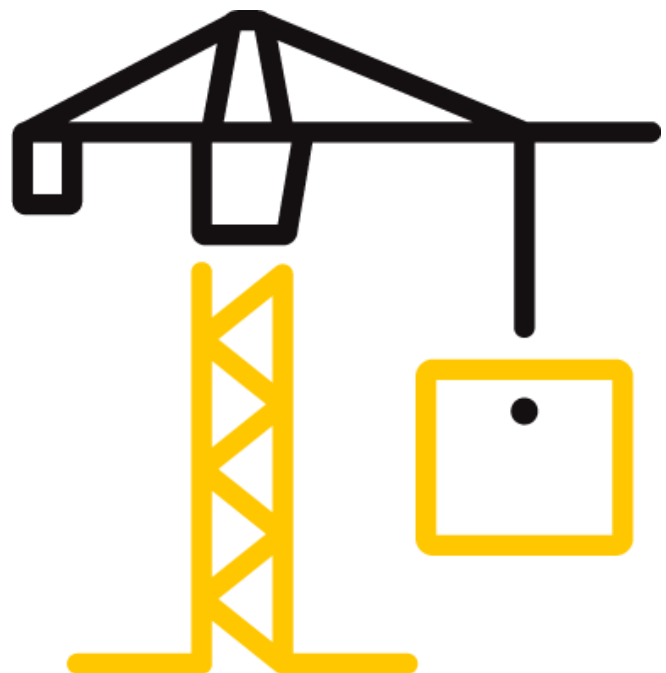
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Issue Date: 2026-06-10

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REPORT ISSUED TO

Rapid Hardware Group Pty Ltd

222 Hammond Road, Dandenong South, Victoria, 3175

SECTION 1

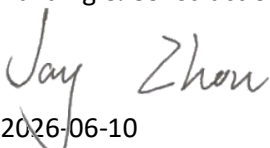
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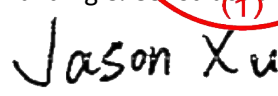
Intertek has conducted an evaluation for Rapid Hardware Group Pty Ltd to determine the simulated bushfire attack characteristics of Rapid Aluminum Door 4 Glass 820×2040×40 mm BLK, model 401136 and steel frame. This evaluation began on April 29, 2026, and was completed on June 10, 2026. The test was conducted on April 29, 2026.

The test was conducted in accordance with AS 1530.8.1:2018+A:2024 Methods for fire tests on building materials, components and structures, Part 8.1: Tests on elements of construction for buildings exposed to simulated bushfire attack-Radiant heat and small flaming sources.

Intertek B&C will service this report for the entire test record retention period. The test record retention period ends six years after the test date. Test records, such as detailed drawings, datasheets, or other pertinent project documentation, will be retained for the entire test record retention period.

For INTERTEK B&C:

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TITLE:	Engineer Building & Construction
SIGNATURE:	
DATE:	2026-06-10

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SIGNATURE:	
DATE:	2026-06-10



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SECTION 2

SUMMARY OF TEST RESULTS

Product Name: Rapid Aluminum Door 4 Glass 820x2040x40mm BLK, model 401136 and steel frame

The test assembly satisfied the performance requirements for the following bushfire attack level:

PERFORMANCE CRITERIA	RESULTS
Bushfire attack level	BAL: AA12.5

The test was discontinued after a period of 60 minutes according to the test method.

This report details methods of construction, the test conditions and the results obtained when the specific element of construction described herein was tested in accordance with test method of AS 1530.8.1.

SECTION 3

TEST METHODS

The specimen was evaluated in accordance with the following:

AS 1530.8.1:2018+A1:2024, *Methods for fire tests on building materials, components and structures, Part 8.1: Tests on elements of construction for buildings exposed to simulated bushfire attack-Radiant heat and small flaming sources, Section 16* SPECIFIC PROCEDURES FOR GLAZED VERTICAL ELEMENTS AND OPENINGS PROTECTED BY SCREENS OR SHUTTERS

AS 1530.4:2014(R2025), *Methods for fire tests on building materials, components and structures, Part 4: Fire-resistance test for elements of construction*

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SECTION 4

MATERIAL SOURCE/INSTALLATION

Test specimen was provided to Intertek directly by the client and was not independently selected for testing. Test specimen was received at the Evaluation Center on April 27, 2026.

Manufacturer Name: Jiangxi Fangda Tech Co., LTD

Manufacturer Address: CHIHU INDUSTRIAL PARK, JIUJIANG CITY, JIANGXI PR. CHINA

A description of the test assembly is given in the table below. The description of the specimen is declared by the sponsor of the test. All values quoted below are nominal, unless tolerances are given.

TESTED ASSEMBLY DESCRIPTION		
Door	Type	Single Leaf Single Action Hinged Glazing Door
	Nominal Size	820 mm wide by 2040 mm high by 40.2 mm thick
	Rail & Stile	100 mm wide by 1.4 mm thick Aluminium Alloy 6063-T5
	Transom	Size: 620 mm wide by 80 mm high Material: 1.2 mm thick Aluminium Alloy 6063-T5
	Glass	Overall size: 644 mm wide by 424 mm high by 24 mm thick Visible size: 620 mm wide by 400 mm high Glass component: 24 mm thick Double Glass (4 mm glass + 16 mm air space + 4 mm glass) Frosted glass: 2 pcs, one located at the first position from top and another located at the third position from top Optical glass: 2 pcs, one located at the second position from top and another located at the fourth position from top
Frame	Nominal Size	929 mm wide by 2112 mm high by 140 mm deep Type: Double rabbet Jamb and header size: 51 mm wide by 140 mm deep Frame stop size: 16 mm wide by 54 mm deep
	Material	1.2 mm thick galvanized steel DC51D+Z
	Installation	Hollow frame and fixed to wood framed wall by two self-tapping screws at each vertical jamb
Threshold	Nominal Size	827 mm wide by 140 mm deep
	Material	1.2 mm thick galvanized steel DC51D+Z

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Hardware	Lock	Cylindrical latchset Backset: 58.5 mm Latch throw length: 11 mm Latch bolt: Engaged
	Hinge	Size: 99 mm x 83.5 mm x 2.5 mm Material: Aluminium Alloy 6063-T5 Quantity: 3
Intumescent Seal		Size: 2 x 15 mm Location: Surface mounted along the frame stop

The sample ID number assigned by the test lab is S260507002SHF.001.

The drawings of the Rapid Aluminum Door 4 Glass 820x2040x40mm BLK, model 401136 and steel frame and test wall construction can be found in Section 7 and 8 respectively.

The test was conducted in accordance with AS 1530.8.1:2018+A1:2024 Methods for fire tests on building materials, components and structures, Part 8.1: Tests on elements of construction for buildings exposed to simulated bushfire attack-Radiant heat and small flaming sources.

The test door was mounted so as to open into the Radiant heat condition at the request of the sponsor.

The wall system met the minimum deemed to satisfy requirements of AS 3959: 2018 (Incorporating Amendment Nos 1 and 2) for the prescribed exposure level and consisted of a wood framed wall system of 90 mm x 45 mm studs clad with one layer of 12 mm thick standard plasterboard & one layer of 6 mm cement board to the exposed side and two layers of 12 mm thick standard plaster board to the unexposed side.

Prior to commencement of the test, furnace and radiant panel were preheated to steady state conditions with the specimen shielded from the radiant heat. A calibration run was undertaken to establish the position and radiometer reading that correspond to the required radiant heat flux at the surface of the specimen. Radiation distributions are adjusted so that the average of the four heat flux measurements at the quarter points were 0.75 +25 -15% of the value measured at the central position.

After the preheating and calibration run, positioning the test assembly in front of the furnace and radiant panel, and then type AA burning crib was positioned at the assigned position. The timer was started. Internal surface temperatures were monitored using thermocouples and the data was recorded. Radiant heat flux was monitored using offset radiometer and the data was recorded. The radiant heat flux located at a distance of 365 mm from the non-fire side of the test specimen was monitored and determined required in AS 1530.8.1 Section 16. Periodic

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observations were made of the fire-exposed side and the non-fire side of the test assembly during the simulated bushfire test.

Position for measurement of internal maximum temperature, unexposed surface temperature and radiant heat flux were presented in the drawing of Section 9.

SECTION 5

TEST RESULTS

Performance criteria	Time to failure (min)	Position of failure
A gap from the fire exposed face to the non-fire exposed face greater than 3 mm	No failure	—
Sustained flaming for 10 s on the non-fire side	No failure	—
Flaming on the fire-exposed side at the end of the 60 min test period	No failure	—
0Radiant heat flux 365 mm from the non-fire side exceeding 15 kW/m ²	No failure	—
Mean and maximum temperature rises greater than 140K and 180 K	No failure	—
Radiant heat flux 250 mm from the specimen, greater than 3 kW/m ² between 20 min and 60 min	No failure	—
Mean and maximum temperature of internal faces exceeding 250°C and 300°C respectively between 20 min and 60 min after commencement of test.	No failure	—
Crib class	AA	Peak heat flux
		12.5 kW/m ²

The test specimen therefore satisfied the applicable performance criteria of **BAL: AA12.5**.

A full set of test data is included in Section 10, and photographs have been presented in Section 11.

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SECTION 6

APPLICATION OF TEST RESULTS

6.1 Test limitations

The results of these fire tests may be used to directly assess fire hazard, but it should be recognized that a single test method will not provide a full assessment of fire hazard under all fire conditions.

These results only relate to the behavior of the specimen of the element of construction under the particular conditions of the test. They are not intended to be the sole criteria for assessing the potential fire performance of the element in use, and they do not necessarily reflect the actual behavior in fires.

6.2 Permissible variations to the tested specimen

- (a) Door leaf variations - Variations to the door leaf may be made as follows:
 - (i) Adding decorative laminates and timber veneers, up to 1.5 mm thick, to the faces (but not edges) of hinged doors. For all products tested with decorative laminate faces the only variations shall be within similar types and thickness of material (e.g. colour, pattern, and manufacturer).
 - (ii) Increasing door leaf thickness.
 - (iii) Decreasing height or width.
 - (iv) Increasing height or width, provided the area of the door leaf is not increased.
- (b) Variations to wall systems - Variations to the wall system in which the doorset is mounted may be made as follows:
 - (i) Increasing the BAL of the wall system.
 - (ii) For doorsets built into framed walls the results may be applied to the following wall variations:
 - (A) Increasing cross-sectional dimensions of the framing element(s).
 - (B) Increasing steel thickness up to a maximum of 2 mm.
 - (C) Decreasing in sheet or panel sizes.
 - (D) Decreasing in stud spacing.
 - (E) Decreasing in fixing centres of wall sheet materials.
 - (F) Increasing in the external facing thickness.
 - (G) Doorsets mounted in masonry and concrete walls.
- (c) Variations to the doorframe - Variations to the doorframe may be made as follows:
 - (i) Interchanging single-rebated and double-rebated doorframes.
 - (ii) Increasing the doorstop depth and width.
 - (iii) Increasing or decreasing the metal thickness by $\pm 15\%$.
 - (iv) Fixing in accordance with AS 1905.1.

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- (v) Where the paint finish is not expected to contribute to the performance of the door, alternative paint or surface finish to the door leaves or frame provided the thickness does not exceed 0.5 mm.
- (vi) Increasing the number of fixings used to attach fire-resisting doorsets to supporting constructions and reducing the distance between fixings.

NOTE: The dimensions of steel wraparound frames may be increased to accommodate increased supporting construction thickness.

(d) Variations to hardware - Variations to hardware may be made as follows:

- (i) Substitution of locksets, provided there is no decrease in the dimensions of critical latching components, no increase in the cut-out required in the doorset, no reduction in the sizes of cover plates, no reduction in the melting point of the materials used and no increase in the volume or exposure of any combustible materials.
- (ii) The addition/substitution of non-latching hardware, provided it is non-combustible and does not require any increase in cut-outs.
- (iii) Varying the location of the latchset or lockset up to 80 mm vertically up or 80 mm vertically down.

NOTE: It is recommended that the latch handle be located between 900 mm and 1100 mm above the finished floor.

- (iv) Varying the backset of a cylindrical lockset or latchset, provided no additional encroachment is made on any structural framework of the door leaf and the fixing method remains identical.

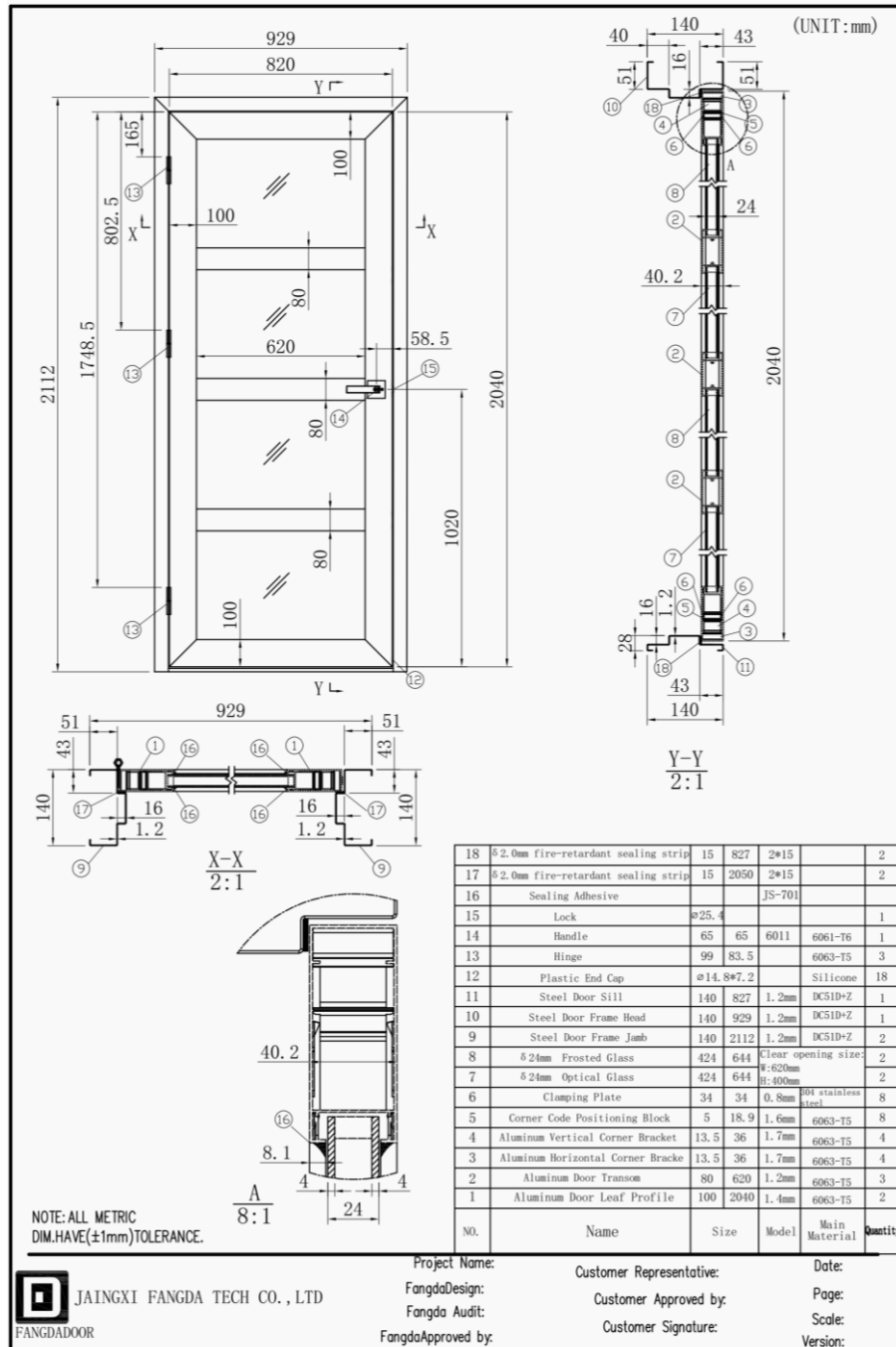
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SECTION 7

TEST ASSEMBLY DRAWINGS



Drawing of Rapid Aluminum Door 4 Glass 820x2040x40mm BLK, model 401136 and steel frame,
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Material List

(UNIT:mm)

① Aluminum Door Leaf Profile		② Aluminum Door Transom		③ Aluminum Horizontal Corner Brackets		④ Aluminum Vertical Corner Bracket		⑤ Corner Code Positioning Block	
⑥ Clamping Plate		⑦ Glass		⑧ Frame Transom		⑨ Composite jamb			
⑩ Steel Sill		⑪ Plastic End Cap		⑫					

NOTE:1. ALL METRIC DIM.HAVE(±1mm)TOLERANCE.

FANGDADDOOR

JIANGXI FANGDA TECH CO.,LTD

Project Name:

FangdaDesign:

Fangda Audit:

FangdaApproved by:

Customer Representative:

Customer Approved by:

Customer Signature:

Date:

Page:

Scale:

Version:

NOTE: 1. ALL METRIC DIM.HAVE(±1mm)TOLERANCE.



JIANGXI FANGDA TECH CO.,LTD
FANGDAADDOOR

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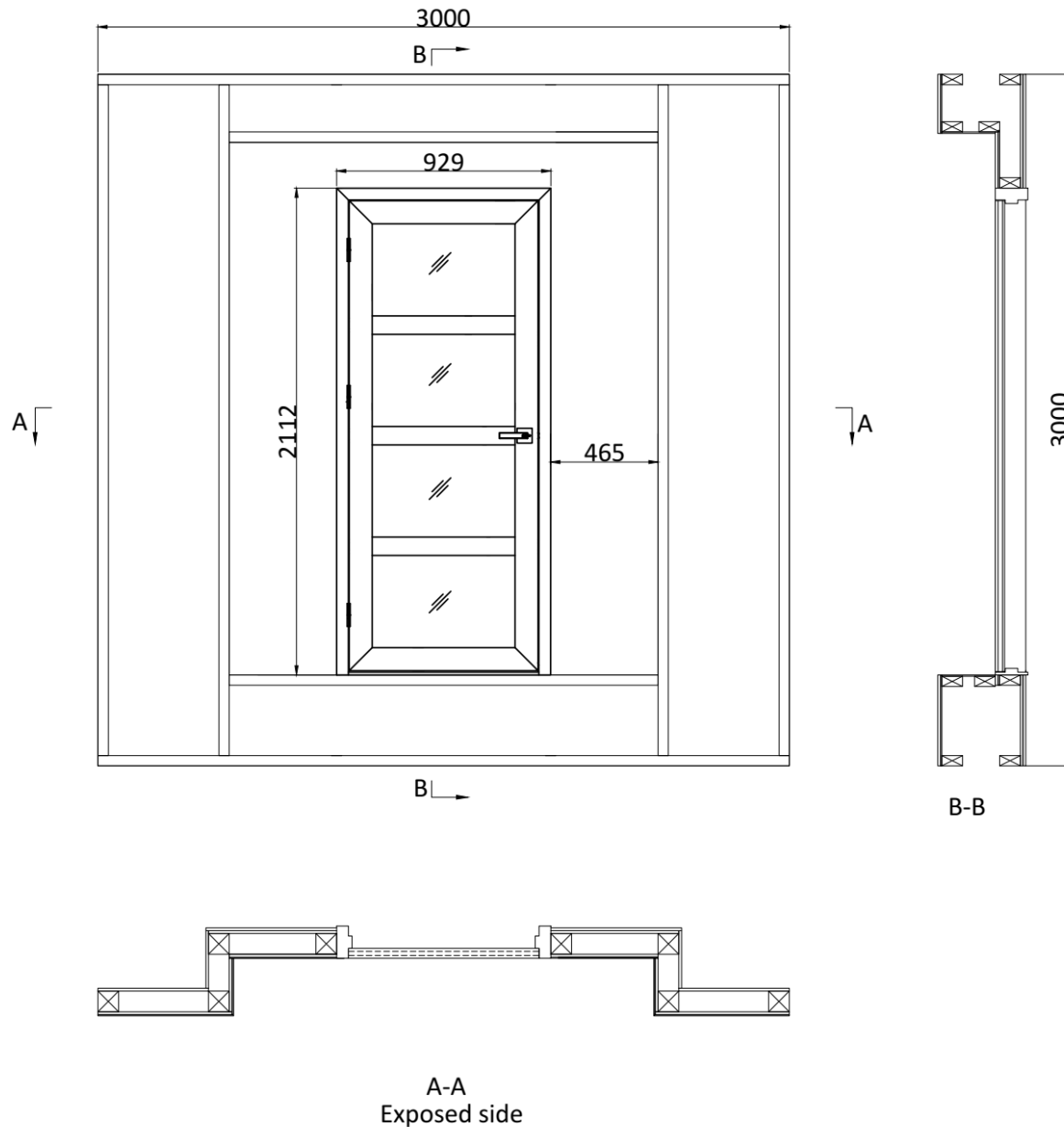
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SECTION 8

TEST WALL CONSTRUCTION DRAWING



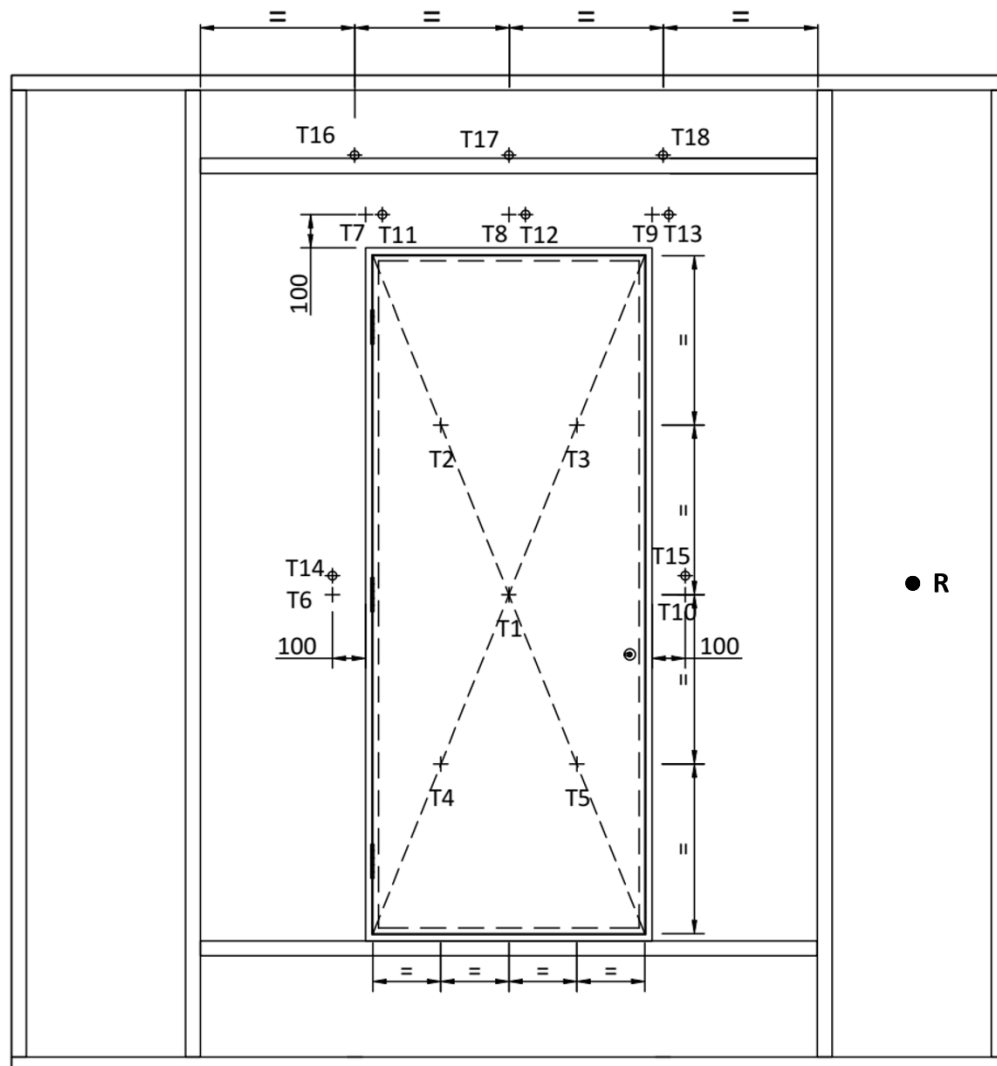
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SECTION 9

TEST MEANSUREMENT DATA



Legend:

- ⊗ = Position for internal temperature within the wall and eaves
- ⊕ = Position for surface temperature on unexposed surface of the wall and the door
- = Position for offset radiometer to enable the calculation of the required heat flux at the center of the door

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SECTION 10 TEST DATA

Standards: AS 1530.8.1:2018+A1:2024 Methods for fire tests on building materials, components and structures, Part 8.1: Tests on elements of construction for buildings exposed to simulated bushfire attack-Radiant heat and small flaming sources

Procedure: Part 8.1: Tests on elements of construction for buildings exposed to simulated bushfire attack-Radiant heat and small flaming sources

Conditioning: According to AS 1530.8.1, Section 12

Equipment:

ITEM	ID
Vertical furnace	SH1097
Test Clock	SH1042
Ambient temperature gauge	SH1097-11
Specimen thermocouple	SH1097-12 & SH 1097-12-1~17
Heat flux meter	SH1093 & SH1270-3

Exposure Conditions: According to AS 1530.8.1, Section 3.2, 14.2, 14.3

Test apparatus: According to AS 1530.4 and 1530.8.1, Section 11

Conditioning: According to 1530.8.1, Section 12

Test Specimen: According to AS 1530.8.1, Section 19.2, 19.4

Instrumentation: According to AS 1530.8.1, Clause 19.5

Specimen Thermocouples: According to AS 1530.4 and 1530.8.1, Clause 11. (g)

Test Procedure: According to AS 1530.8.1, Section 14

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Test Observations:

Time		All observations are from the unexposed face unless noted otherwise.
Mins	Secs	
00	00	One class AA burning timber crib was positioned at the leading edge of hinged door above the sill. The burning crib test started. The test assembly was to be moved to the assigned position with radiation 12.5kw/m ² in front of furnace and radiant panel and lasted 120s, the radiant heat test started.
02	20	The test assembly moved to second assigned position with radiation 10kw/m ² and exposed for 40s.
03	00	The test assembly moved to third assigned position with radiation 8kw/m ² and exposed for 60s.
04	00	The test assembly moved to fourth assigned position with radiation 6kw/m ² and exposed for 60s.
05	00	The test assembly moved to fifth assigned position with radiation 5kw/m ² and exposed for 60s. Minor smoke issued from the specimen surface.
06	00	The test assembly moved to sixth assigned position with radiation 4kw/m ² and exposed for 60s.
07	00	The test assembly moved to seventh assigned position with radiation 3kw/m ² and exposed for 180s.
10	00	The radiant heat test was discontinued. Neither flaming nor through gap were observed on unexposed side of test assembly.
14	15	The burning timber cribs extinguished.
20	00	A radiant heat flux was positioned at a distance 250mm from the center of fire-exposed face of the test assembly and measurement of incident radiant heat started.
60	00	Observation of 50 min period was discontinued. No significant change.

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Heat flux data:

The calculation of required heat flux together with heat flux profiles specified in the standard

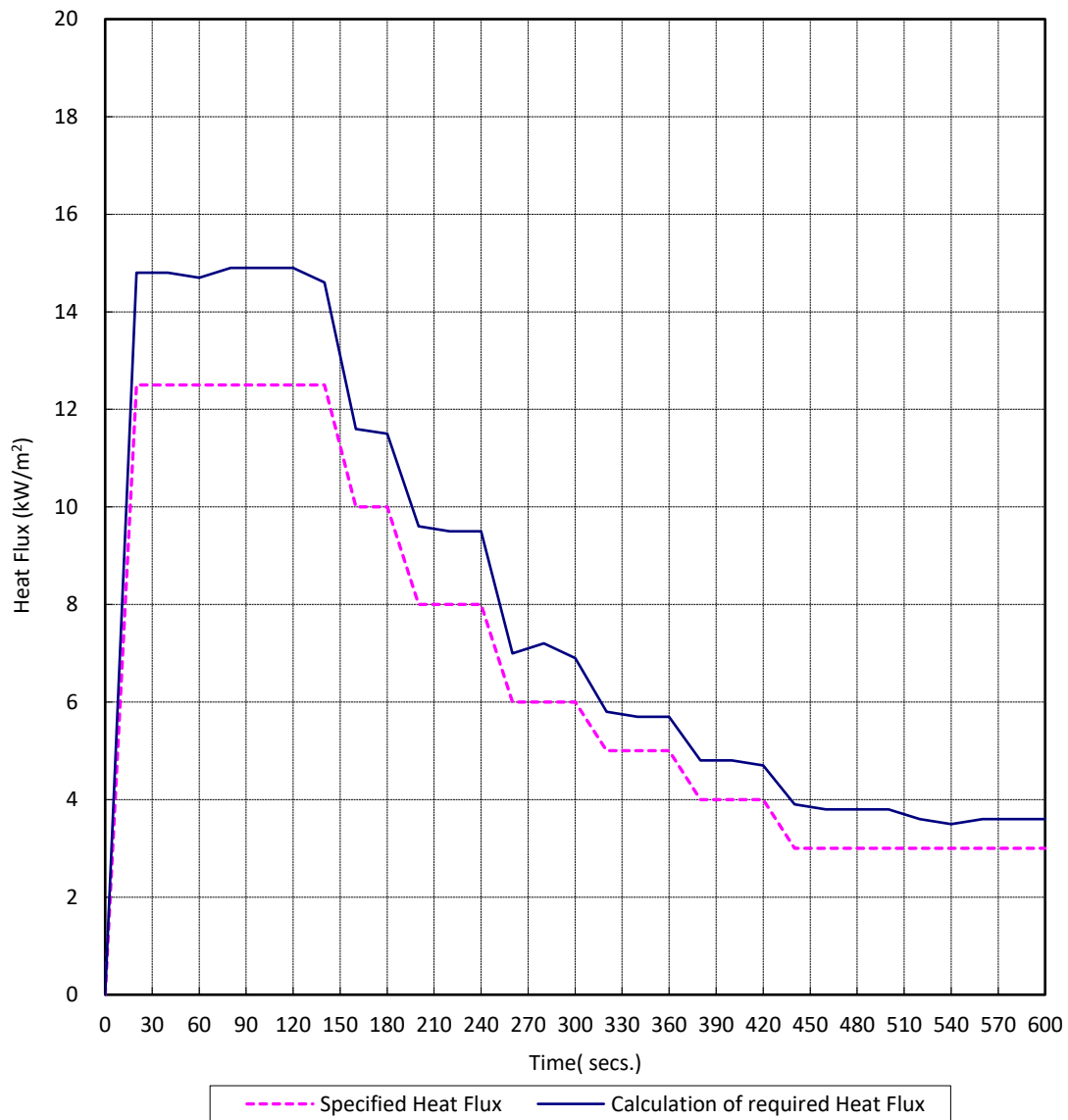
Time/ Secs	Specified Heat Flux/ kW/m ²	Calculation of Required Heat Flux/ kW/m ²
0	0.0	0.0
20	12.5	14.8
40	12.5	14.8
60	12.5	14.7
80	12.5	14.9
100	12.5	14.9
120	12.5	14.9
140	12.5	14.6
160	10.0	11.6
180	10.0	11.5
200	8.0	9.6
220	8.0	9.5
240	8.0	9.5
260	6.0	7.0
280	6.0	7.2
300	6.0	6.9
320	5.0	5.8
340	5.0	5.7
360	5.0	5.7
380	4.0	4.8
400	4.0	4.8
420	4.0	4.7
440	3.0	3.9
460	3.0	3.8
480	3.0	3.8
500	3.0	3.8
520	3.0	3.6
540	3.0	3.5
560	3.0	3.6
580	3.0	3.6
600	3.0	3.6

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Graph for calculation of required heat flux and heat flux profiles specified in the standard



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Radiant heat flux:

$I_{r-365mm}$ - At a distance of 365 mm from the center of unexposed side of the specimen. (Value calculated)

Time Mins	$I_{r-365mm}$ (kW/m ²)
0	0.24
2	1.88
4	1.68
6	1.59
8	1.37
10	1.35
12	0.62
14	0.44
16	0.35
18	0.27
20	0.22
22	0.15
24	0.13
26	0.11
28	0.11
30	0.07
32	0.04
34	0.04
36	0.04
38	0.02
40	0.04
42	0.02
44	0.02
46	0.00
48	0.02
50	0.04
52	0.02
54	0.00
56	0.02
58	0.02
60	0.02

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$I_{r-250mm}$ - At a distance of 250 mm from the center of exposed side of the specimen

Time Mins	$I_{r-250mm}$ (kW/m ²)
20	0.22
22	0.20
24	0.12
26	0.11
28	0.06
30	0.08
32	0.03
34	0.05
36	0.04
38	0.02
40	0.04
42	0.00
44	0.01
46	0.01
48	0.01
50	0.01
52	0.00
54	0.01
56	0.01
58	0.00
60	0.00

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Unexposed surface temperatures on the door

Time Mins	T1 (°C)	T2 (°C)	T3 (°C)	T4 (°C)	T5 (°C)	Mean Temperature (°C)
0	39	44	45	35	34	39
1	56	60	66	63	60	61
2	99	102	109	106	102	104
3	118	127	131	127	124	125
4	127	136	140	134	129	133
5	131	139	143	136	133	137
6	132	140	144	136	133	137
7	131	138	143	135	132	136
8	128	135	139	131	128	132
9	126	131	136	128	126	129
10	124	129	134	126	125	128
12	114	118	121	113	112	116
14	99	103	104	97	97	100
16	89	92	92	86	86	89
18	80	83	83	77	76	80
20	73	75	75	69	69	72
22	67	68	67	63	63	66
24	61	62	61	57	58	60
26	56	57	56	52	52	55
28	52	52	51	48	47	50
30	48	48	47	44	44	46
32	45	45	44	41	40	43
34	42	42	40	38	38	40
36	39	39	37	35	34	37
38	37	36	35	33	32	35
40	35	34	33	31	31	33
42	33	32	31	29	28	31
44	31	31	29	28	27	29
46	29	29	28	27	26	28
48	28	28	27	26	25	27
50	27	27	26	24	24	26
52	26	26	25	24	24	25
54	25	25	24	23	23	24
56	25	24	23	22	22	23
58	24	23	22	21	21	22
60	23	22	21	21	20	21

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Unexposed surface temperatures on the wall

Time Mins	T6 (°C)	T7 (°C)	T8 (°C)	T9 (°C)	T10 (°C)
0	17	18	19	18	17
1	18	18	19	19	17
2	18	19	20	19	18
3	18	19	21	19	18
4	18	20	21	20	18
5	18	20	22	20	18
6	18	21	23	20	18
7	19	21	24	21	18
8	19	22	25	21	18
9	20	23	25	22	19
10	20	23	26	22	19
12	22	24	27	23	20
14	23	25	28	24	21
16	23	26	29	25	22
18	24	26	30	26	22
20	24	26	30	26	23
22	24	27	30	27	23
24	24	27	30	27	23
26	23	27	29	27	23
28	23	26	29	27	23
30	23	26	29	27	23
32	23	26	28	27	23
34	23	26	28	27	23
36	22	25	28	27	22
38	22	25	27	26	22
40	22	25	27	26	22
42	22	24	26	26	22
44	21	24	26	26	22
46	21	24	25	26	21
48	21	24	25	25	21
50	21	23	25	25	21
52	21	23	24	25	21
54	20	23	24	25	21
56	20	22	24	24	21
58	20	22	23	24	20
60	20	22	23	24	20

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Internal temperatures

Time Mins	T11 (°C)	T12 (°C)	T13 (°C)	T14 (°C)	T15 (°C)	T16 (°C)	T17 (°C)	T18 (°C)
0	33	31	29	26	27	28	22	23
1	35	32	31	27	29	29	23	24
2	38	35	34	29	30	30	24	25
3	46	42	39	37	37	37	26	28
4	56	51	48	50	49	39	30	34
5	64	59	57	62	60	46	34	41
6	68	63	63	69	67	52	39	47
7	68	65	66	72	70	56	44	52
8	68	65	67	73	71	60	48	56
9	67	67	67	73	71	61	51	58
10	67	68	67	72	70	63	53	59
12	68	70	68	71	70	65	54	61
14	69	70	67	70	70	65	55	61
16	70	69	66	68	70	64	54	59
18	69	67	64	66	68	62	53	58
20	67	64	63	64	67	60	52	56
22	65	61	61	62	65	59	51	54
24	62	58	59	60	63	57	50	52
26	59	56	57	57	60	55	48	51
28	57	53	54	55	58	54	47	49
30	54	51	52	52	55	52	46	47
32	52	49	50	50	53	51	44	46
34	50	47	48	48	50	49	43	44
36	48	45	47	45	48	48	42	43
38	46	44	45	43	46	46	41	42
40	44	42	43	42	44	45	40	40
42	43	41	42	40	42	44	39	39
44	41	39	41	38	40	43	38	38
46	40	38	39	37	39	42	37	37
48	39	37	38	36	37	41	36	36
50	38	36	37	35	36	40	35	35
52	37	35	36	33	35	39	35	34
54	36	34	35	32	34	38	34	34
56	35	33	34	32	33	38	33	33
58	34	32	33	31	32	37	32	32
60	33	32	33	30	31	36	32	31

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SECTION 11 PHOTOGRAPHS



Fig. 1 Fire exposed side Prior to the radiant heat test



Fig. 2 Non-fire exposed side Prior to the radiant heat test

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Fig. 3 Fire exposed side after 60 minutes



Fig. 4 Non-fire exposed side after 60 minutes

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SECTION 12 REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	2026-06-10	N/A	Original Report Issue