

FINISHING INSTRUCTIONS FOR RAPID FIBREGLASS COMPOSITE DOORS

Professional guidance for optimal coating performance and long-term durability

RECOMMENDED FINISHES

- Dark Colours:** Use heat-reflective technology to reduce surface temperature and prolong coating life. Talk to your paint specialist for advice on the correct Heat Reflective paints, primers and cleaning agents to use on your Fibreglass composite doors.
- Light Colours:** Light-coloured paints are better for heat reflectivity because they have a higher capacity to reflect solar radiation and absorb less sunlight, which in turn absorbs less heat. Talk to your paint specialist for advice on the correct Heat Reflective paints, primers and cleaning agents to use on your Fibreglass composite doors.
- Gloss Levels:** Satin finishes are preferred to minimise visual surface distortion (e.g., “ripple” effect). Gloss finishes may highlight surface undulations.

SURFACE PREPARATION

Proper preparation is critical to ensure adhesion and finish quality.

- **Clean Thoroughly:** Wash all surfaces using liquid sugar soap or approved alternatives, consult your paint specialist for suitable products. Ensure no residue remains, thoroughly wipe down with plenty of clean water and allow to dry completely.
- **Scuff Sanding:** Lightly sand all surfaces using 120–240 grit sandpaper or a Scotch-Brite pad. This step is essential for paint adhesion—omitting it may result in coating failure. Avoid deep scratches; surface damage may show through the final finish.
- **Dust Removal:** Wipe down until dust-free. Acetone may be used but must fully evaporate before painting. **Do not** use hydrocarbon-based solvents—they may leave residues that interfere with adhesion.
- **Positioning for Painting:** Lay the door **horizontally** during painting to ensure an even finish and prevent runs.

PAINT FINISH

- Priming:** Use a primer suitable for **fibreglass and PVC surfaces**.
- Consult your paint specialist for the best products available that provide maximum strength and adhesion for fibreglass and PVC surfaces.
- Topcoats:** Apply at least **two coats** of high-quality solvent based or acrylic enamel suitable for exterior use. Lightly sand between all coats including primer coat.
- Consult your paint specialist for the best products available that provide maximum strength and adhesion for fibreglass and PVC surfaces, and best colour selection of your choice.
- Coastal Areas:** Apply a third coat to protect against salt-laden air and harsh environmental conditions.

SAFETY & HANDLING

- Always follow manufacturer instructions when using paints, solvents, or cleaning agents.
- Ensure adequate ventilation. Keep away from heat and open flames.
- Avoid skin and eye contact. Store materials safely and out of reach of children.
- Always wear appropriate PPE, including masks, gloves & eye protection.

CARE & MAINTENANCE

- Avoid abrasive contact for **at least 5 days** post-finishing.
- Exposure to UV, moisture, and pollutants will gradually affect the coating.
- Regular maintenance is essential for longevity.
- Clean periodically with **mild detergent and water** to remove contaminants.
- Recoat when sheen fades or surface shows signs of wear.
- For recoating: Wash with detergent solution. Rinse and dry thoroughly. Apply refresher topcoat as per product instructions.
- Inspection Schedule: Check the surface **every 2 years**. Maintenance frequency may vary based on location and exposure.